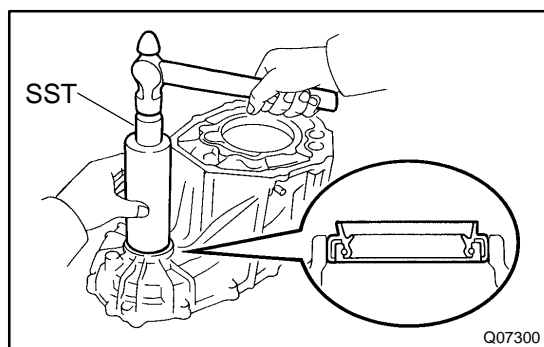


REPLACEMENT

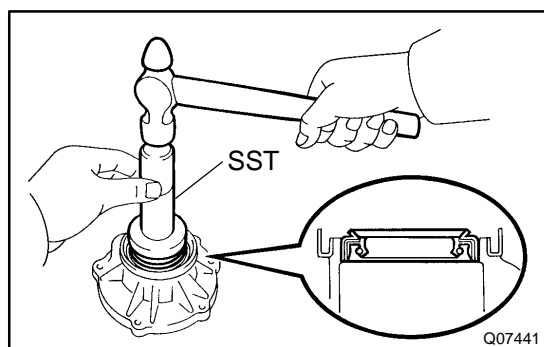
1. IF NECESSARY, REPLACE CASE COVER OIL SEAL

- Using a screwdriver and hammer, remove the oil seal from the case cover.
- Using SST and a hammer, drive in a new oil seal until its surface is flush with the case upper surface.
SST 09950-60010 (09951-00590), 09950-70010 (09951-07100)
- Coat the lip of the oil seal with MP grease.



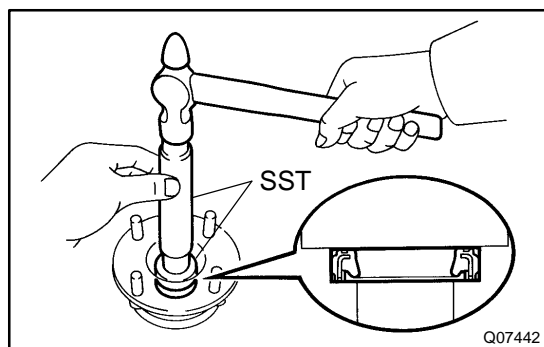
2. IF NECESSARY, REPLACE FRONT CASE OIL SEAL

- Using a screwdriver and hammer, remove the oil seal from the front case.
- Using SST and a hammer, drive in a new oil seal until its surface is flush with the case upper surface.
SST 09316-6001 1 (09316-00011)
- Coat the lip of the oil seal with MP grease.



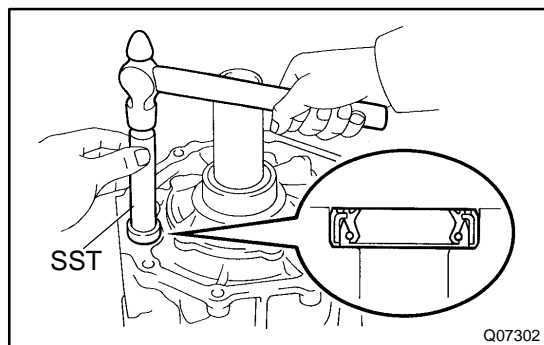
3. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL

- Using a screwdriver and hammer, remove the oil seal from the extension housing.
- Using SST and a hammer, drive in a new oil seal until its surface is flush with the housing upper surface.
SST 09554-22010
- Coat the lip of the oil seal with MP grease.



4. IF NECESSARY, REPLACE FRONT AND REAR COMPANION FLANGE OIL SEALS

- Using a screwdriver and hammer, remove the 2 oil seals from the front and rear companion flanges.
- Using SST and a hammer, drive in 2 new oil seals.
SST 09950-60010 (09951-00220, 09951-00350, 09952-06010), 09950-70010 (09951-07100)
- Coat the lip of the oil seal with MP grease.



5. IF NECESSARY, REPLACE SHIFT FORK SHAFT OIL SEAL

- Using a screwdriver, remove the oil seal from the front case.
- Using SST and a hammer, drive in a new oil seal.
SST 09304-12012
Oil seal drive in depth:
-0.5 - 0.5 mm (-0.020 - 0.020 in.)
- Coat the lip of the oil seal with MP grease.